

Date of sampling	18/01/2024
Reporting date	25/01/2024

Audit ID	163378	Audit firm	SGS TURKEY
Company name	EMBOSAN EMPRIME BOYASAN VE TIC A.S.		
Contact person	AYLIN ALICI		
Type of tax – tax ID no	3330053430		
Address	ERGENE 1 OSB, VAKIFLAR OSB MAHALLESİ, SANAYİ CADDESİ NO:3/1		
Region state province	TEKIRDAG		
Town city / village	ERGENE		
Zip / Post code	59930		

Type of wastewater discharge	
Type of wastewater discharge	Indirect Discharge Without Pre-Treatment
Description of the discharge	Discharge to Ergene OSB Atıksu Arıtma Tesisi
[If direct discharge] Temperature of receiving water body:	NA

Type of sludge disposal pathway	
Type of sludge disposal pathway	NA

Sampler accreditation certification number (ZDHC):		8F1465016562	
Sampling affiliate		SGS TURKEY	
Sample description			
	Simple	Composite	Comments
(1) Untreated wastewater	NO	YES (10:15-16:15)	NO

Internal description – Final Test Report	
Testing laboratory	SGS Turkey
Internal codification number (report number)	TR2428403-01
Reference sample number (sample ID)	1) Untreated Wastewater
Received on	19/01/2024
Analysis carried out from	19/01/2024 to 25/01/2024
Arrival temperature at lab	7,6 °C
Comments	/
Reporting date	25/01/2024

The test results relate to the tested items only.
Test reports without SGS seal and authorized signatures are invalid.

Issued in Istanbul
Signed for and on behalf of
SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş.

Mesut Akpolat
Customer Services Supervisor

Murat Öztaş
Customer Services Team Leader



Notes

SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş.-Tüketici ve Perakende Laboratuvarı (Consumer and Retail) operating as ZDHC tests is accredited by TÜRKAK according to AB-690-T and ISO/IEC 17025:2017 standard.

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SGS applied shared risk decision rule.

SGS does not verify authenticity of any Brand/Trademark of products. Buyers must check if the product is genuine with the Brand/Trademark owner directly.

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Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. Unless further specified in an individual contract the sample(s) retention time is 30 days.

In this Test Report tests marked (1) are included in the TURKAK Accreditation Scope of this Laboratory.

Summary of test results	
Test items	Untreated wastewater
Conventional Parameters and Anions	-
Heavy Metals	Fulfill Foundational Limit
Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs): including all isomers	ND
Anti- Microbials & Biocides	ND
Chlorinated Paraffins	ND
Chlorobenzenes & Chlorotoluenes	ND
Chlorophenols	ND
N,N-di-methylformamide (DMFa)	ND
Dyes – Carcinogenic or Equivalent Concern	ND
Dyes – Disperse (Allergenic)	ND
Dyes – Navy Blue Colourant	ND
Flame Retardants	ND
Glycols / Glycol Ethers	ND
Halogenated Solvents	ND
Organotin Compounds	ND
Other / Miscellaneous Chemicals	ND
Perfluorinated and Polyfluorinated Chemicals (PFCs)	ND
Phthalates – including all other esters of ortho-phthalic acid	ND
Polycyclic Aromatic Hydrocarbons (PAHs)	ND
Restricted Aromatic Amines (Cleavable from Azo-colourants)	D
UV Absorbers	ND
VOCs	D

Remark (Indicated in each parameter)

ND = Not detected

D = Detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

@ = Maximum holding time exceeded

(T) = handling temperature exceeded

Test results

Wastewater

1. Conventional Parameters and Anions

Test Items	Test method	Limit			Reporting Limit	Result	Unit
		Foundational	Progressive	Aspirational		Untreated wastewater	
Wastewater Flowrate	-	-			NA	1780,95 (f)	m ³ /day

Remark

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- (f) = Parameter tested in field
- (S) = The analysis was subcontracted to xxxxx lab for testing.
- # = Non accredited parameter



2. Heavy Metals

Cr (VI): SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 218.6) – Analysis by IC-UV

As: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Cd: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Pb: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Hg: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Test items	CAS no.	Limit			Reporting Limit	Result	Unit
		Foundational	Progressive	Aspirational		Untreated wastewater	
Arsenic (As)	Various	Textile and Leather: 0.05	Textile and Leather: 0.01	Textile and Leather: 0.005	0.005	0,014	mg/L
Cadmium (Cd)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.01	0.01	ND	mg/L
Mercury (Hg)	Various	Textile and Leather: 0.01	Textile and Leather: 0.005	Textile and Leather: 0.001	0.001	ND	mg/L
Lead (Pb)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.01	0.01	ND	mg/L
Chromium VI (Cr VI)	Various	Textile: 0.05 Leather: 0.15	Textile: 0.005 Leather: 0.05	Textile: 0.001 Leather: 0.02	0.001	ND	mg/L

Remark

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3. Alkylphenol (AP) & Alkylphenol Ethoxylates (APEOs): including all isomers

NP / OP: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 18254-1) - Analysis by LC- MS MS

NPEO / OPEO: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 18254-1) - Analysis by LC- MS MS / SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 18857-2) - Analysis by GC- MS

Test items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Octylphenol (OP)	140-66-9/ 1806-26-4/ 27193-28-8	5	ND	µg/L
Nonylphenol (NP)	104-40-5/ 11066-49-2/ 25154- 52- 3/84852-15-3	5	ND	µg/L
Octylphenoethoxylates (OPEOs)	9002-93-1/9036-19-5/68987-90- 6	5	ND	µg/L
Nonylphenoethoxylates (NPEOs)	9016-45-9/26027-38-3/ 37205- 87- 1/68412-54-4/127087-87-0	5	ND	µg/L

1 µg/L = 0.001 ppm

Remark

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4. Anti- Microbials & Biocides

o-Phenylphenol (+salts): SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3510C, ISO 18857-2) - Analysis by GC- MS
 Triclosan: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3510C, ISO 18857-2) - Analysis by GC- MS
 Permethrin: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3510C, ISO 18857-2) - Analysis by GC- MS

Test items	CAS no.	Reporting Limit	Result	Unit
			Untreated wastewater	
o-Phenylphenol (+salts)	90-43-7	Textile: 100	ND	µg/L
Triclosan	3380-34-5	Textile and Leather: 100	ND	µg/L
Permethrin	Various	Textile and Leather: 500	ND	µg/L

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5. Chlorinated Paraffins

MCCPs: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 18219-1, ISO 18219-2) - Analysis by GC- NCI/MS

SCCPs: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 18219-1, ISO 18219-2) - Analysis by GC- NCI/MS

Test items	CAS no.	Reporting Limit	Result	Unit
			Untreated wastewater	
Short chain chlorinated paraffins (C10-C13)	85535-84-8	Textile and Leather: 25	ND	µg/L
Medium-chain Chlorinated Paraffins (MCCPs) (C14-C17)	85535-85-9	Textile and Leather: 500	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

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NC = Not conducted

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= Non accredited parameter



6. Chlorobenzenes & Chlorotoluenes

Chlorobenzenes & Chlorotoluenes: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8260D, EPA 8270E) - Analysis by GC-MS

Test items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Monochlorobenzenes	108-90-7	0.2	ND	µg/L
1,2-Dichlorobenzene	95-50-1	0.2	ND	µg/L
1,3-Dichlorobenzene	541-73-1	0.2	ND	µg/L
1,4-Dichlorobenzene	106-46-7	0.2	ND	µg/L
1,2,3-Trichlorobenzene	87-61-6	0.2	ND	µg/L
1,2,4-Trichlorobenzene	120-82-1	0.2	ND	µg/L
1,3,5-Trichlorobenzene	108-70-3	0.2	ND	µg/L
1,2,3,4-Tetrachlorobenzene	634-66-2	0.2	ND	µg/L
1,2,3,5-Tetrachlorobenzene	634-90-2	0.2	ND	µg/L
1,2,4,5-Tetrachlorobenzene	95-94-3	0.2	ND	µg/L
Pentachlorobenzene	608-93-5	0.2	ND	µg/L
Hexachlorobenzene	118-74-1	0.2	ND	µg/L
2-Chlorotoluene	95-49-8	0.2	ND	µg/L
3-Chlorotoluene	108-41-8	0.2	ND	µg/L
4-Chlorotoluene	106-43-4	0.2	ND	µg/L
2,3-Dichlorotoluene	32768-54-0	0.2	ND	µg/L
2,4-Dichlorotoluene	95-73-8	0.2	ND	µg/L
2,5-Dichlorotoluene	19398-61-9	0.2	ND	µg/L
2,6-Dichlorotoluene	118-69-4	0.2	ND	µg/L
3,4-Dichlorotoluene	95-75-0	0.2	ND	µg/L
3,5-Dichlorotoluene	25186-47-4	0.2	ND	µg/L
2,3,4-Trichlorotoluene	7359-72-0	0.2	ND	µg/L
2,3,6-Trichlorotoluene	2077-46-5	0.2	ND	µg/L
2,4,5-Trichlorotoluene	6639-30-1	0.2	ND	µg/L
2,4,6-Trichlorotoluene	23749-65-7	0.2	ND	µg/L
3,4,5-Trichlorotoluene	21472-86-6	0.2	ND	µg/L
2,3,4,5-Tetrachlorotoluene	76057-12-0	0.2	ND	µg/L

2,3,5,6-Tetrachlorotoluene	29733-70-8	0.2	ND	µg/L
2,3,4,6-Tetrachlorotoluene	875-40-1	0.2	ND	µg/L
Pentachlorotoluene	877-11-2	0.2	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

7. Chlorophenols

Chlorophenols: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8270E) - Analysis by GC-MS

Test items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
2-Chlorophenol	95-57-8	0.5	ND	µg/L
3-Chlorophenol	108-43-0	0.5	ND	µg/L
4-Chlorophenol	106-48-9	0.5	ND	µg/L
2,3-Dichlorophenol	576-24-9	0.5	ND	µg/L
2,4-Dichlorophenol	120-83-2	0.5	ND	µg/L
2,5-Dichlorophenol	583-78-8	0.5	ND	µg/L
2,6-Dichlorophenol	87-65-0	0.5	ND	µg/L
3,4-Dichlorophenol	95-77-2	0.5	ND	µg/L
3,5-Dichlorophenol	591-35-5	0.5	ND	µg/L
2,3,4-Trichlorophenol	15950-66-0	0.5	ND	µg/L
2,3,5-Trichlorophenol	933-78-8	0.5	ND	µg/L
2,3,6-Trichlorophenol	933-75-5	0.5	ND	µg/L
2,4,5-Trichlorophenol	95-95-4	0.5	ND	µg/L
2,4,6-Trichlorophenol	88-06-2	0.5	ND	µg/L
3,4,5-Trichlorophenol	609-19-8	0.5	ND	µg/L
2,3,5,6-Tetrachlorophenol	935-95-5	0.5	ND	µg/L
2,3,4,6-Tetrachlorophenol	58-90-2	0.5	ND	µg/L
2,3,4,5-Tetrachlorophenol	4901-51-3	0.5	ND	µg/L
Pentachlorophenol PCP	87-86-5	0.5	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

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(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

8. N,N-di-methylformamide (DMFa)

DMFa: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 521, EPA 8270E) - Analysis by GC-MS

Test item	CAS no.	Reporting Limit (Textile)	Result	Unit
			Untreated wastewater	
N,N-di-methylformamide (DMFa)*	68-12-2	1000	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

* = Sample and report only for mock leather

9. Dyes - Carcinogenic or Equivalent Concern

Dyes - Carcinogenic or Equivalent Concern: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from DIN 54231) - Analysis by LC-MS MS

Test items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
C.I. Direct Black 38	1937-37-7	500	ND	µg/L
C.I. Direct Blue 6	2602-46-2	500	ND	µg/L
C.I. Acid Red 26	3761-53-3	500	ND	µg/L
C.I. Basic Red 9	569-61-9	500	ND	µg/L
C.I. Direct Red 28	573-58-0	500	ND	µg/L
C.I. Basic Violet 14	632-99-5	500	ND	µg/L
C.I. Disperse Blue 1	2475-45-8	Textile: 500	ND	µg/L
C.I. Disperse Blue 3	2475-46-9	Textile: 500	ND	µg/L
C.I. Basic Blue 26 (with Michler's Ketone > 0.1%)	2580-56-5	500	ND	µg/L
C.I. Basic Green 4 (malachite green chloride)	569-64-2	500	ND	µg/L
C.I. Basic Green 4 (malachite green oxalate)	2437-29-8	500	ND	µg/L
C.I. Basic Green 4 (malachite green)	10309-95-2	500	ND	µg/L
Disperse Orange 11	82-28-0	Textile: 500	ND	µg/L
Basic violet 3 with >0.1% of Michler's Ketone*	548-62-9	500	ND	µg/L
C.I. Acid Violet 49	1694-09-3	500	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

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NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

* = Reported concentration refers to the dye part only

10. Dyes - Disperse (Allergenic)

Dyes - Disperse (Allergenic): SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from DIN 54231) - Analysis by LC-MS MS

Test Items	CAS no.	Reporting Limit (Textile)	Result	
			Untreated wastewater	Unit
Disperse Yellow 1	119-15-3	50	ND	µg/L
Disperse Blue 102	12222-97-8	50	ND	µg/L
Disperse Blue 106	12223-01-7	50	ND	µg/L
Disperse Yellow 39	12236-29-2	50	ND	µg/L
Disperse Orange 37/59/76	13301-61-6	50	ND	µg/L
Disperse Brown 1	23355-64-8	50	ND	µg/L
Disperse Orange 1	2581-69-3	50	ND	µg/L
Disperse Yellow 3	2832-40-8	50	ND	µg/L
Disperse Red 11	2872-48-2	50	ND	µg/L
Disperse Red 1	2872-52-8	50	ND	µg/L
Disperse Red 17	3179-89-3	50	ND	µg/L
Disperse Blue 7	3179-90-6	50	ND	µg/L
Disperse Blue 26	3860-63-7	50	ND	µg/L
Disperse Yellow 49	54824-37-2	50	ND	µg/L
Disperse Blue 35	12222-75-2	50	ND	µg/L
Disperse Blue 124	61951-51-7	50	ND	µg/L
Disperse Yellow 9	6373-73-5	50	ND	µg/L
Disperse Orange 3	730-40-5	50	ND	µg/L
Disperse Blue 35	56524-77-7	50	ND	µg/L

1 µg/L = 0.001 ppm

Remark

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 # = Non accredited parameter

11. Dyes - Navy Blue Colourant

Dyes - Navy Blue Colourant: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 - Analysis by LC-MS MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Component 1: C39H23Cl-CrN7O12S 2Na	118685-33-9	500	ND	µg/L
Component 2: C46H-30CrN10O20S2 3Na	Not Allocated	500	ND	µg/L

1 µg/L = 0.001 ppm

Remark

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12. Flame retardants

Boric acid, Diboron trioxide, Disodium octaborate, Disodium tetraborate anhydrous, Tetraboron disodium heptaoxide, hydrate: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Others: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8321) - Analysis by LC-MS MS / SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 527, ISO 22032) - Analysis by LC-MS MS

Test Items	CAS no.	Reporting Limit	Result	Unit
			Untreated wastewater	
Decabromodiphenyl ether (DecaBDE)	1163-19-5	Textile: 25 Leather: 5	ND	µg/L
Pentabromodiphenyl ether (PentaBDE)	32534-81-9	Textile: 25 Leather: 5	ND	µg/L
Octabromodiphenyl ether (OctaBDE)	32536-52-0	Textile: 25 Leather: 5	ND	µg/L
Tris(1-aziridinylphosphine oxide) (TEPA)	545-55-1	Textile: 25 Leather: 5	ND	µg/L
Polybromobiphenyls (PBBs)	59536-65-1	Textile: 25 Leather: 5	ND	µg/L
Tris(2,3-dibromopropyl phosphate) (TRIS)	126-72-7	Textile: 25 Leather: 5	ND	µg/L
Tetrabromobisphenol A (TBBPA)	79-94-7	Textile: 25 Leather: 5	ND	µg/L
Bis(2,3-dibromopropyl) phosphate	5412-25-9	Textile: 25 Leather: 5	ND	µg/L
Hexabromocyclododecane (HBCDD)	3194-55-6	Textile: 25 Leather: 5	ND	µg/L
2,2-Bis(bromomethyl)-1,3-propanediol (BBMP)	3296-90-0	Textile: 25 Leather: 5	ND	µg/L

Tris-(2-chloro-1-methylethyl) phosphate (TCPP)	13674-84-5	Textile: 25 Leather: 5	ND	µg/L
Decabromobiphenyl (DecaBB)	13654-09-6	Textile: 25	ND	µg/L
Dibromobiphenyls (DiBB)	Multiple	Textile: 25	ND	µg/L
Octabromobiphenyls (OctaBB)	Multiple	Textile: 25	ND	µg/L
Dibromopropylether	21850-44-2	Textile: 25	ND	µg/L
Heptabromodiphenyl ether (HeptaBDE)	68928-80-3	Textile: 25	ND	µg/L
Hexabromodiphenyl ether (HexaBDE)	36483-60-0	Textile: 25	ND	µg/L
Monobromobiphenyls (MonoBB)	Multiple	Textile: 25	ND	µg/L
Monobromodiphenylethers (MonoBDEs)	Multiple	Textile: 25	ND	µg/L
Nonabromobiphenyls (NonaBB)	Multiple	Textile: 25	ND	µg/L
Nonabromodiphenyl ether (NonaBDE)	63936-56-1	Textile: 25	ND	µg/L
Tetrabromodiphenyl ether (TetraBDE)	40088-47-9	Textile: 25	ND	µg/L
Tribromodiphenylethers (TriBDEs)	Multiple	Textile: 25	ND	µg/L
Boric acid	10043-35-3 11113-50-1	Textile: 100*	ND (ND)**	µg/L
Diboron trioxide	1303-86-2	Textile: 100*	ND (ND)**	µg/L
Disodium octaborate	12008-41-2	Textile: 100*	ND (ND)**	µg/L
Disodium tetraborate anhydrous	1303-96-4 1330-43-4	Textile: 100*	ND (ND)**	µg/L
Tetraboron disodium heptaoxide, hydrate	12267-73-1	Textile: 100*	ND (ND)**	µg/L
Tris(2-chloroethyl) phosphate (TCEP)	115-96-8	Textile: 25 Leather: 5	ND	µg/L
Tris(1,3-dichloro-isopropyl) phosphate (TDCP)	13674-87-8	Textile: 25 Leather: 5	ND	µg/L

1 µg/L = 0.001 ppm

* Limit refers to elemental boron, not the salt.

** Result in term of elemental boron (Result in term of the corresponding boron salt)

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

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- = Not required to be tested

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= Non accredited parameter

* = Limit refers to elemental boron, not the salt.

** = Result in term of elemental boron (Result in term of the corresponding boron salt)

13. Glycols/Glycol Ethers

With reference to USEPA 8270 E or Liquid extraction followed by LC-MS or GC-MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Bis(2-methoxyethyl)-ether	111-96-6	50	ND	µg/L
2-ethoxyethanol	110-80-5	50	ND	µg/L
2-ethoxyethyl acetate	111-15-9	50	ND	µg/L
Ethylene glycol dimethyl ether	110-71-4	50	ND	µg/L
2-methoxyethanol	109-86-4	50	ND	µg/L
2-methoxyethylacetate	110-49-6	50	ND	µg/L
2-methoxypropylacetate	70657-70-4	50	ND	µg/L
Triethylene glycol dimethyl ether	112-49-2	50	ND	µg/L

1 µg/L = 0.001 ppm

Remark

- 1 µg/L = 0.001ppm
- ND = Not detected
- NA = Not applicable
- NC = Not conducted
- = Not required to be tested
- (S) = The analysis was performed by a subcontracted laboratory assessed as competent
- # = Non accredited parameter

14. Halogenated solvents

Halogenated Solvents: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8260 D, EPA 5021A) - Analysis by GC-MS Head Space

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
1,2-Dichloroethane	107-06-2	1	ND	µg/L
Methylene chloride	75-09-2	1	ND	µg/L
Trichloroethene	79-01-6	1	ND	µg/L
Tetrachloroethene	127-18-4	1	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

15. Organotin compounds

TeET: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 17353) - Analysis by GC- MS

Others: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from ISO 17353) - Analysis by GC- MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Tricyclohexyltin (TCyHT)	Various	0.01	ND	µg/L
Tripropyltin (TPT)	Various	0.01	ND	µg/L
Dipropyltin compounds (DPT)	Various	0.01	ND	µg/L
Tetrabutyltin compounds (TeBT)	Various	0.01	ND	µg/L
Tetraoctyltin compounds (TeOT)	Various	0.01	ND	µg/L
Tetraethyltin Compounds (TeET)	Various	0.01	ND	µg/L
Mono-, di-and tri-octyltin derivatives	Various	0.01	ND	µg/L
Monooctyltin (MOT)	15231-57-9	0.01	ND	µg/L
Diocetyl tin (DOT)	94410-05-6, 12531-44-4	0.01	ND	µg/L
Triocetyl tin (TOT)	Various	0.01	ND	µg/L
Mono-, di-and tri-methyltin derivatives	Various	0.01	ND	µg/L
Monomethyltin (MMT)	Various	0.01	ND	µg/L
Dimethyltin (DMT)	Various	0.01	ND	µg/L
Trimethyltin (TMT)	Various	0.01	ND	µg/L
Mono-, di-and tri-butyltin derivatives	Various	0.01	ND	µg/L
Monobutyltin (MBT)	1118-46-3, 78763-54-9	0.01	ND	µg/L
Dibutyltin (DBT)	1002-53-5	0.01	ND	µg/L
Tributyltin (TBT)	56573-85-4	0.01	ND	µg/L
Mono-, di-and tri-phenyltin derivatives	Various	0.01	ND	µg/L
Monophenyltin (MPhT)	Various	0.01	ND	µg/L
Diphenyltin (DPhT)	Various	0.01	ND	µg/L
Triphenyltin (TPhT)	892-20-6, 668-34-8	0.01	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm
 ND = Not detected
 NA = Not applicable
 NC = Not conducted
 - = Not required to be tested
 (S) = The analysis was performed by a subcontracted laboratory assessed as competent
 # = Non accredited parameter

16. Other/Miscellaneous Chemicals

AEEA [2-(2-aminoethylamino) ethanol]: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 - Analysis by LC – MS MS
 Bisphenol A: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3510C, ISO 18857-2) - Analysis by GC- MS
 Thiourea: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 - Analysis by LC – MS MS
 Quinoline: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 - Analysis by LC – MS MS
 Borate, zinc salt: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3051A, EPA 6020B) - Analysis by ICP-MS

Test Items	CAS no.	Reporting Limit (Textile)	Result	Unit
			Untreated wastewater	
AEEA [2-(2-aminoethylamino) ethanol]	111-41-1	500	ND	µg/L
Bisphenol A	80-05-7	10	ND	µg/L
Thiourea	62-56-6	50	ND	µg/L
Quinoline	91-22-5	50	ND	µg/L
Borate, zinc salt	12767-90-7	100*	B: ND (ND)** Zn: ND (ND)**	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm
 ND = Not detected
 NA = Not applicable
 NC = Not conducted
 - = Not required to be tested
 (S) = The analysis was performed by a subcontracted laboratory assessed as competent
 # = Non accredited parameter
 * = Limit refers to boron and zinc individually, not the salt.
 ** = Result in term of elemental boron / zinc (Result in term of the corresponding boron / zinc salt)

17. Perfluorinated and Polyfluorinated Chemicals (PFCs)

PFCs: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from DIN 38407-42) - Analysis by LC – MS MS / SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from CEN/TS 15968) - Analysis by GC- MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Perfluoro-octane-sulfonic acid (PFOS)*	1763-23-1	0.01	ND	µg/L
Perfluoro-octanoic acid (PFOA)**	335-67-1	0.01	ND	µg/L
Perfluoro-octane-sulfon-amide (PFOSA)	754-91-6	0.01	ND	µg/L
1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)	27905-45-9	1	ND	µg/L
1H,1H,2H,2H-Perfluorodecanol (8:2 FTOH)	678-39-7	1	ND	µg/L
N-Methyl-perfluoro-octane-sulfon-amido-ethanol (N-Me-FOSE)	24448-09-7	0.01	ND	µg/L
N-Ethyl-Perfluoro-octane-sulfon-amido-ethanol (N-Et-FOSE)	1691-99-2	0.01	ND	µg/L
N-Methyl-perfluoro-octane-sulfon-amide (N-Me-FOSA)	31506-32-8	0.01	ND	µg/L
N-Ethyl-perfluoro-octane-sulfon-amide (N-Et-FOSA)	4151-50-2	0.01	ND	µg/L
1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)	39108-34-4	1	ND	µg/L
Methyl Perfluorooctanoate (Me-PFOA)	376-27-2	1	ND	µg/L
Ethyl Perfluorooctanoate (Et-PFOA)	3108-24-5	1	ND	µg/L
8:2 Fluorotelomer methacrylate (8:2 FTMA)	1996-88-9	1	ND	µg/L

1 µg/L = 0.001 ppm

* PFOS refer to its salts/derivative including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)₂ (CAS No.: 70225-14-8), PFOS-N(C₂H₅)₄ (CAS No.: 56773-42-3) and POSF (CAS No.: 307-35-7)

** PFOA refer to its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1)

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

 * = PFOS refer to its salts/derivative including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)₂ (CAS No.: 70225-14-8), PFOS-N(C₂H₅)₄ (CAS No.: 56773-42-3) and POSF (CAS No.: 307-35-7)

** = PFOA refer to its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1)

18. Phthalates – including all other esters of ortho-phthalic acid

Phthalates: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8270E, ISO14389, ISO 18856) - Analysis by GC- MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Di-2-ethylhexyl phthalate (DEHP)	117-81-7	10	ND	µg/L
Dimethoxyethyl phthalate (DMEP)	117-82-8	10	ND	µg/L
Di-n-octyl phthalate (DNOP)	117-84-0	10	ND	µg/L
Di-iso-decyl phthalate (DIDP)	26761-40-0	10	ND	µg/L
Di-iso-nonyl phthalate (DINP)	28553-12-0	10	ND	µg/L
Di-n-hexyl phthalate (DnHP)	84-75-3	10	ND	µg/L
Dibutyl phthalate (DBP)	84-74-2	10	ND	µg/L
Butyl benzyl phthalate (BBP)	85-68-7	10	ND	µg/L
Dinonyl phthalate (DNP)	84-76-4	10	ND	µg/L
Diethyl phthalate (DEP)	84-66-2	10	ND	µg/L
Di-n-propyl phthalate (DPRP)	131-16-8	10	ND	µg/L
Di-iso-butyl phthalate (DIBP)	84-69-5	10	ND	µg/L
Di-cyclohexyl phthalate (DCHP)	84-61-7	10	ND	µg/L
Di-iso-octyl phthalate (DIOP)	27554-26-3	10	ND	µg/L
1,2-benzenedicarboxylic acid, di-C7-11-branched and linearalkyl esters (DHNUP)	68515-42-4, 68515-50-4	10	ND	µg/L
1,2-benzenedicarboxylic acid, di-C6-8 branched and linearalkyl esters , C7-rich (DIHP)	71888-89-6, 84777-06-0	10	ND	µg/L
Di-n-pentylphthalates	131-18-0	10	ND	µg/L
Diisopentylphthalates	605-50-5	10	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm
 ND = Not detected
 NA = Not applicable
 NC = Not conducted
 - = Not required to be tested
 (S) = The analysis was performed by a subcontracted laboratory assessed as competent
 # = Non accredited parameter

19. Polycyclic aromatic hydrocarbons (PAHs)

PAHs: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8270E, DIN 38407-39) - Analysis by GC- MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
Benzo(a)pyrene (BaP)	50-32-8	1	ND	µg/L
Anthracene	120-12-7	1	ND	µg/L
Pyrene	129-00-0	1	ND	µg/L
Benzo(ghi)perylene	191-24-2	1	ND	µg/L
Benzo(e)pyrene	192-97-2	1	ND	µg/L
Indeno (1,2,3-cd)pyrene	193-39-5	1	ND	µg/L
Benzo(j)fluoranthene	205-82-3	1	ND	µg/L
Benzo(b)fluoranthene	205-99-2	1	ND	µg/L
Fluoranthene	206-44-0	1	ND	µg/L
Benzo(k)fluoranthene	207-08-09	1	ND	µg/L
Acenaphthylene	208-96-8	1	ND	µg/L
Chrysene	218-01-9	1	ND	µg/L
Dibenz(a,h)anthracene	53-70-3	1	ND	µg/L
Benzo(a)anthracene	56-55-3	1	ND	µg/L
Acenaphthene	83-32-9	1	ND	µg/L
Phenanthrene	85-01-8	1	ND	µg/L
Fluorene	86-73-7	1	ND	µg/L
Naphthalene	91-20-3	1	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

20. Restricted Aromatic Amines (Cleavable from Azo-colourants)

Restricted Aromatic Amines: SGS In-house Method CTSI-SOP-WW-019NF.Rev.10 (modified from ISO 14362-1, ISO 14362-3) - Analysis by LC- MS MS

Test Items	CAS no.	Reporting Limit (Textile and Leather)	Result	Unit
			Untreated wastewater	
4,4'-Methylene-bis(2-chloroaniline)	101-14-4	0.1	ND	µg/L
4,4'-Diaminodiphenylmethane	101-77-9	0.1	ND	µg/L
4,4'-Oxydianiline	101-80-4	0.1	ND	µg/L
4-Chloroaniline	106-47-8	0.1	0,8	µg/L
3,3'-Dimethoxybenzidine	119-90-4	0.1	ND	µg/L
3,3'-Dimethylbenzidine	119-93-7	0.1	ND	µg/L
p-Cresidine	120-71-8	0.1	ND	µg/L
2,4,5-Trimethylaniline	137-17-7	0.1	ND	µg/L
4,4'-Thiodianiline	139-65-1	0.1	ND	µg/L
4-Aminoazobenzene	60-09-3	0.1	ND	µg/L
2,4-Diaminoanisole	615-05-4	0.1	ND	µg/L
3,3'-Dimethyl-4,4'-diaminodiphenylmethane	838-88-0	0.1	ND	µg/L
2,6-Xylidine	87-62-7	0.1	ND	µg/L
o-Anisidine	90-04-0	0.1	ND	µg/L
2-Naphthylamine	91-59-8	0.1	ND	µg/L
3,3'-Dichlorobenzidine	91-94-1	0.1	ND	µg/L
4-Aminobiphenyl	92-67-1	0.1	ND	µg/L
Benzidine	92-87-5	0.1	ND	µg/L
o-Toluidine	95-53-4	0.1	ND	µg/L
2,4-Xylidine	95-68-1	0.1	ND	µg/L
4-Chloro-o-toluidine	95-69-2	0.1	ND	µg/L
2,4-Diaminotoluene	95-80-7	0.1	ND	µg/L
o-Aminoazotoluene	97-56-3	0.1	ND	µg/L
5-Nitro-o-toluidine	99-55-8	0.1	ND	µg/L

2-Naphthylammoniumacetate	553-00-4	0.1	ND	µg/L
2,4,5-trimethylaniline hydrochloride	21436-97-5	0.1	ND	µg/L
4-chloro-o-toluidinium chloride	3165-93-3	0.1	ND	µg/L
4-methoxy-m-phenylene diammonium sulphate; 2,4-diaminoanisole sulphate	39156-41-7	0.1	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

21. UV Absorbers

UV Absorbers: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 3510C, EPA 8270E) - Analysis by GC- MS

Test Items	CAS no.	Reporting Limit (Textile)	Result	Unit
			Untreated wastewater	
2-(2H-benzotriazol-2-yl)-4-(tert-butyl)-6-(sec-butyl) phenol (UV-350)	36437-37-3	100	ND	µg/L
2-(2H-benzotriazol-2-yl)-4,6-ditertpentylphenol (UV-328)	25973-55-1	100	ND	µg/L
2-benzotriazol-2-yl-4,6-di-tertbutylphenol (UV-320)	3846-71-7	100	ND	µg/L
2,4-Di-tert-butyl-6-(5-chlorobenzotriazole-2-yl) phenol (UV-327)	3864-99-1	100	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

22. Volatile organic compounds (VOCs)

Benzene: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8260 D, EPA 5021A) - Analysis by GC-MS Head Space

m-cresol / o-cresol / p-cresol: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8270E) - Analysis by GC- MS

Xylene: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8260 D, EPA 5021A) - Analysis by GC-MS Head Space

Toluene: SGS In-house Method CTSL-SOP-WW-019NF.Rev.10 (modified from EPA 8260 D, EPA 5021A) - Analysis by GC-MS Head Space

Test Items	CAS no.	Reporting Limit	Result	Unit
			Untreated wastewater	
Benzene	71-43-2	Textile and Leather: 1	ND	µg/L
Xylene	1330-20-7	Textile: 1	ND	µg/L
o-cresol	95-48-7	Textile and Leather: 1	ND	µg/L
p-cresol	106-44-5	Textile and Leather: 1	2	µg/L
m-cresol	108-39-4	Textile and Leather: 1	ND	µg/L
Toluene	108-88-3	Textile: 1	ND	µg/L

1 µg/L = 0.001 ppm

Remark

1 µg/L = 0.001ppm

ND = Not detected

NA = Not applicable

NC = Not conducted

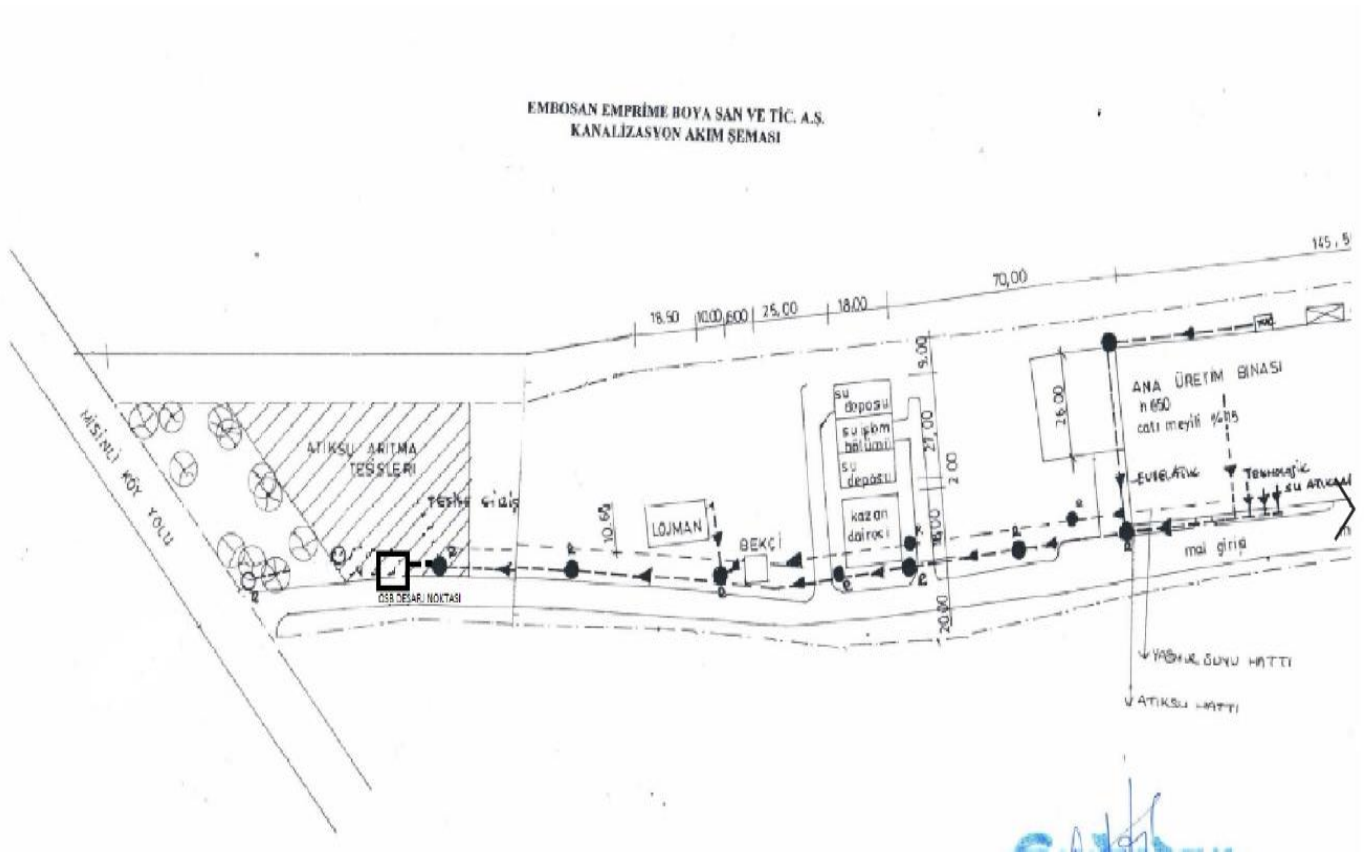
- = Not required to be tested

(S) = The analysis was performed by a subcontracted laboratory assessed as competent

= Non accredited parameter

* = Sample and report only for mock leather

PIPING PLAN



ZDHC Wastewater Sampling Field Data Form and Representative Sample Declaration



ZDHC Wastewater Sampling Field Data Form and Representative Sample Declaration

ZDHC Wastewater Sampling Information:

Factory Name: EMBOCAN EMPRIME BOYA SAN VE TIC. A.Ş.
 Factory Address: YOLKÖYÜ OSB MAH. ERGENE 1 OSB SAN. CAD. NO:3/1 ERGENE/TEKİRDAĞ
 Sampling Location: Untreated Wastewater Effluent Sludge
 GPS Data: 41.285360 / 27.604607
 Sampling Date: 18.01.2024
 Sampling Time: 10:15 - 16:15
 Sample ID: _____

Sampler Information:

Sampler Name: ANUR KARATAI
 Sampler E-mail: anur.karatai@sgs.com
 ZDHC Sampler Accreditation Cert. No.: 8F1465016562

Sampling Method:

Grab 6-hour Composite Others, please specify: _____
 Autosampler Manual

Discharge Method:

Direct Indirect (w/pretreatment) Indirect (w/o pretreatment) Zero Liquid Discharge (ZLD)

ZDHC Wastewater Sampling Field Testing QA/QC

ZDHC Wastewater Sampling Field Testing QA/QC				
Parameter	LCS Known	LCS Measured		Accuracy %
pH	7.00	7.00		100
Total Chlorine				

ZDHC Wastewater Flow Device Dimensions

ZDHC Wastewater Flow Device Dimensions				
Measurement (cm)	Meter	Pipe (O)	Flume (U)	Wier (V)
Diameter	NA	50		
Depth	NA	NA	NA	

ZDHC Wastewater Sample Collection Field Test Measurements

ZDHC Wastewater Sample Collection Field Test Measurements										
Sampling Time (Hours)	Temp (°C)		pH	Visible Colour	Persistent Foam (Yes/No)	Dissolved Oxygen (mg/L)	Total Chlorine (mg/L)	Wastewater Flow Meter (L/min)	Alternate Measured Flow	
	Wastewater Discharge	Receiving Water							Depth (cm)	Velocity (cm/s)
0	39.7		8.34		NO	8.46	1231.31			
1	32		9.18		NO	9.46	1281.33			
2	30		9.47		NO	12.54	1650			
3	28.6		9.49		NO	15.54	1946.66			
4	35		9.35		NO	10.13	1381.33			
5	34		9.42		NO	11.42	1350			
6	33		9.52		NO	15.52	1350			
Average	33.4		9.4		NO	12.01	1230.95			

ZDHC Wastewater Sampling - Facility Confirmation

The wastewater samples have been collected under the facility's normal production scale and wastewater flow rate.
 The sampler listed below was on-site and collected the samples.

Factory Name: Embocan Emprime Boya San. ve Tic. A.Ş. Sampler Name: ANUR KARATAI
 Factory Representative Name: Ali Akci ZDHC Sampler Accreditation Cert. No.: 8F1465016562
 Factory Representative Signature and Stamp: _____ Sampler Signature: _____

EMBOCAN EMPRIME
BOYA SAN. VE TIC. A.Ş.
ERGENE ŞUBESİ
 Ergene 1 OSB Vakıflar OSB Mah.
 Sanayi Cad. No.3/1 Ergene/Tekirdağ
 Tel: 0282 675 15 20 Fax: 0282 675 15 31
 Marmara Kâğıtlar VD No: 33300534

SAMPLING PHOTOS



**REGULATORY REQUIREMENTS TURKEY LOCAL DISCHARGE REGULATION
TEXTILE INDUSTRY WASTEWATER DISCHARGE STANDARDS OF THE RECEIVING ENVIRONMENT**

Madde 8. KANALİZASYONA DEŞARJ ŞARTLARI

8.1 Atık su parametrelerinin Kanalizasyon sistemine deşarjında öngörülen üst sınır deęerleri Tablo.1 de verilmiştir.

Tablo 1- Kanalizasyon Sistemine Atık su Deşarjı için Öngörülen Öa Arıtma ve Deşarj Standartları

Parametre	BİRİM	Limit Deęer
Kimyasal Oksijen İhtiyacı (mg/l)	mg/l	1500
Biokimyasal Oksijen İhtiyacı (BOİ)	mg/l	700
Askıda Katı Madde (mg/l)	mg/l	600
Yaę ve Gres (mg/l)	mg/l	250
Katman ve petrol kökenli yağlar	mg/l	50
Toplam Kjeldah Azotu (TKN)	mg/l	60
Toplam Fosfor (mg/l)	mg/l	25
pH	mg/l	6-10
Toplam Krom (mg/l)	mg/l	3
Toplam Siyanür (mg/l)	mg/l	10
Toplam Sülfür	mg/l	2
Sülfat (SO ₄)	mg/l	1700
Fenol	mg/l	20
Serbest Klor	mg/l	5
Arsenik	mg/l	3
Toplam Kurşun	mg/l	3
Toplam Kadmiyum	mg/l	2
Toplam Cıva	-	0.2
Toplam Bakır	-	2
Toplam Nikel	mg/l	5
Toplam Çinko		10
Toplam Kalay		5
Toplam Gümüş		5
Klorür		10000
Renk (Pt, Co)		1000

*** End of Report ***